

L636-
A.03.19

To: Official After-Sales Network
Subject: Fender's brackets screws replacement
Date: 22 February 2019
Pages 3



Campaign Code:
L636-A.03.19

Campaign Name:
Front fender's brackets screws replacement

Model:
Urus

Model Year:
MY19

Special or limited editions:
All

Markets:
USA, Japan, UK and Brazil.

VIN Identification:
VIN numbers from 1845 to 1979

...KLA01845	...KLA01909	...KLA01932
...KLA01853	...KLA01919	...KLA01933
...KLA01863	...KLA01922	...KLA01971
...KLA01887	...KLA01924	...KLA01979
...KLA01900	...KLA01929	...

Important: before proceeding with the repair, connect to the warranty portal and use VIN Info to check that

- the vehicle is actually affected by the instructions given in this bulletin; some vehicles may not be, even when their VIN is included.
- Procedures are identified by a letter (e.g. A, B or C....etc., whose differences will be explained later in this bulletin); make sure that the spare parts corresponding to the assigned procedure are used.

Example



NOTE:

Procedure A will be available only when the instructions require a preliminary check to be performed to determine whether or not the vehicle actually needs updating.

Network information notice:

As a result of continuous product monitoring, Automobili Lamborghini Spa has determined that it is necessary to replace 2 screws on the front fender's brackets.

Solution for the network:

Update the vehicle, following the instructions given in this bulletin.

Replacement parts:

Order the following codes required for the specified operation:

- **Operation B:** Front fender's brackets screws replacement

Code	Description	Q
N91132602	Screw	2

Management of replaced parts.

Store the parts removed from the vehicle in a suitable manner, marked with their barcode for identification during visits by the competent Area Manager.

Labor

- Operation B: 0.20 hour

Bulletins superseded.

None.

Rev.00

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1/3



Warranty instructions.

To request reimbursement for the corrective action performed, access the Warranties section of the Lamborghini HUB and follow the "Campaigns" entry instructions in the W.Claim manual which can be downloaded from the Portal.

Select the required campaign and proceed with entry, carefully reading the options present in the alert displayed by the system (see example) and select the option performed on the vehicle.

Depending on the option performed, the reimbursement will be structured in the following manner:

- **OPTION B** – Front fender's brackets screw replacement
 Labor: 0.20 hour
 spare parts: N91132602



WARNING!

Attach all documents generated during the work carried out as evidence of the work itself, for instance workshop orders, diagnostic protocols etc. If one or more of these is missing it may lead to a rejected reimbursement request.

Fill out the Service and Recall Campaign section in the warranty booklet, which is shown in the figure below.

Tools/Materials required

Code	Description.	Q



IMPORTANT:

Before performing the repairs specified in the service campaign, the SD-Creator program must be installed. SD-Creator installation instructions are contained in the bulletin "BI.09.17 [ENG]_SD-Creator installation package procedures".



N.B.^(*)

All ODIS technical documentation can be viewed on the Lamborghini web portal, in the corresponding ODIS section.



Preliminary operations

1. In order to access the 4ML 821 131 and 4ML 821 132 brackets, it is necessary to remove the side engine Covers.

To perform these operations, follow the instructions given in the repair manual at the following paths:

08 Bodywork→Engine Hood→A Left Side Engine Cover→Removal/Replacement

08 Bodywork→Engine Hood→B Right Side Engine Cover→Removal/Replacement

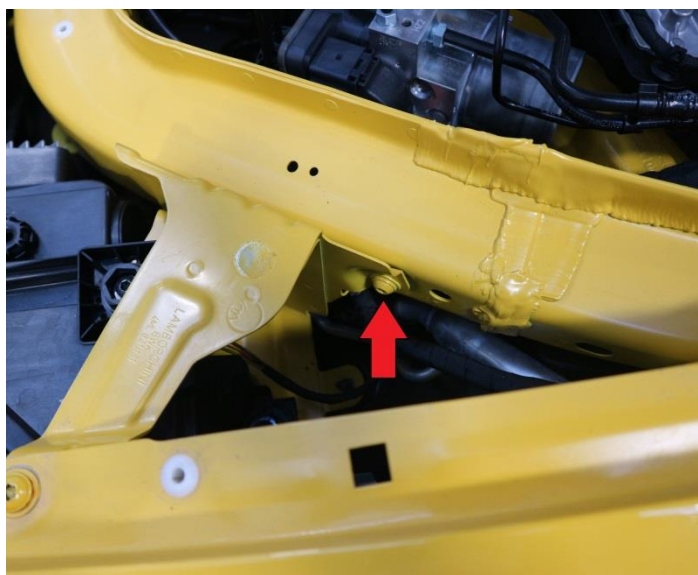
Procedure



2. Replace the screw (N91166901) shown in the figure with the screw (N91132602), using SCH02225 primer.

Tighten the screw.

Tightening torque: **10 Nm (7,38 lbf ft)**



Repeat the same operation for the right side.

Reassembly

3. To reinstall, follow the removal procedure in reverse order.



IMPORTANT:

The documents which must be provided with the warranty request are:

- *Produced Repair Order*
- *Saved Diagnostic Protocol*

Failure to follow these procedures could lead to the request being rejected.